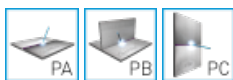


CEWELD SACW NiMo

TYPE	Seamless copper coated wire Type P36.		
TOEPASSINGEN	Suitable for economical processing on heat-resistant Mo steels up to 500 °C operating temperature.		
EIGENSCHAPPEN	SACW NiMo is a cored wire for for high temperature creep resistant 0,5%Mo ferritic steel, i.e. P36 he have a very crack resistant weld metal due to the protective effect of the slag in combination with low hydrogen content Typical with FL 155 Flux		
CLASSIFICATIE	AWS EN ISO F-nr FM	A 5.23: F8A6-ECG 24598-A: S T Z 6 4	
GESCHIKT VOOR	For matching P36 / W36 creep resisting ferritic steels. 15NiCuMoNb5, 20MnMoNi4-5, 11NiMoV53, 17MnMoV6-4		

GOEDKEURINGEN

LASPOSITIES



TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)

C	Si	Mn	P	S	Ni	Mo
0.08	0.4	1.1	0.015	0.015	1	0.4

MECHANISCHE WAARDEN

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Impact Energy (J) ISO-V	Hardness
				-40°C	
675°C- 705°C 1h	550	640	20	70	HRc

HERDROGEN Not required

GAS ACC. EN ISO 14175