



CEWELD FL 830 ESHC

TYPE High basic flux for stainless steel strip electro slag cladding.

TOEPASSINGEN Designed for ES strip cladding in offshore, apparatus, vessel, boilers and chemical industry.

EIGENSCHAPPEN FL 830 ESHC is a highly basic flux for stainless steel strip electro slag cladding. Basicity: about 4,0 (according to Boniszewski) Current: DC + Grain size: 2-16

CLASSIFICATIE EN ISO 14174: ES A FB 2B 5644 DC

GESCHIKT VOOR Electro slag (ESW) cladding with stainless steel strip, 308L, 309L, 316L, 2209 Duplex, 347, 309LNb, 309Lmo.
Alloy 59®, C276®

GOEDKEURINGEN

LASPOSITIES



TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)

| CaF2 | SiO2 | CaO+MgO |
|------|------|---------|
| 70 | 20 | 5 |

MECHANISCHE WAARDEN

HERDROGEN Not required

GAS ACC. EN ISO 14175



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FL 830 ESHC 0,2 - 1,6MM

| Packaging | KG/unit | EanCode |
|-----------|---------|---------------|
| Bag | 25 | 8720663404169 |