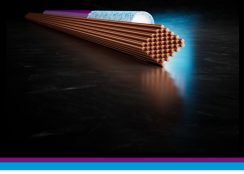

CEWELD L-CuPSn7

certilas® THE FILLER METAL SPECIALIST

TYPE	Copper Phosphorus Brazing Alloy
TOEPASSINGEN	Suitable for gap brazing of copper and copper alloys. Joint-brazing at working temperatures between -20°C and +150°C. Do not use in sulphurous environment and on Fe- and Ni-alloys.
EIGENSCHAPPEN	Filler metal with good flowing properties and capillarity. Colour very similar to brass. Soldering seam can be easily electroplated. Self pickling on copper to copper joints.

CLASSIFICATIE	AWS	A 5.8: BCuP-2

GESCHIKT VOOR	Brazing of copper, copper alloys, brass,
GOEDKEURINGEN	
LASPOSITIES	

MECHANISCHE WAARDEN

HERDROGEN	Not required

GAS ACC. EN ISO 14175