



# CEWELD E DUR 350 Kb

TYPE	Basic coated electrode for hardfacing machine parts, buffer layers and rebuilding rails and crossings..
APPLICATIONS	Hardfacing and rebuilding machine parts that faces high impact and wear. The alloy is also excellent for buffer layers prior to Hardfacing.
PROPRIÉTÉS	CEWELD® E DUR 350 Kb is a Hardfacing electrode against high impact combined with abrasion. This alloy has no risk for cracks and can also be applied on austenitic manganese steels. The weld deposit is good machinable. Very good weld deposit appearance and outstanding welding properties on both AC and DC+. Preheating is not required. Outstanding slag release.
CLASSIFICATION	EN ISO 14700: E Fe1 DIN 8555: E 1-UM-350-P
CONVIENT POUR	Rebuilding worn machine parts such as, Rails, Crossings, Wheels, Dredging parts, Stone crushers, Hammers, Gears, Cams, Bearings, Rope winches etc.

## AGRÉMENTS

## POSITIONS DE SOUDAGE



## ANALYSE CHIMIQUE TYPIQUE DU MÉTAL DE SOUDURE (%)

C	Mn	Cr	Fe	Si
0.15	1.1	3	Rem.	0.7

## PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R <sub>P0.2</sub> (MPa)	R <sub>m</sub> (MPa)	A5 (%)	Hardness
As Welded				370 HB

ETUVAGE 140°C / 2 hr

GAS ACC. EN ISO 14175