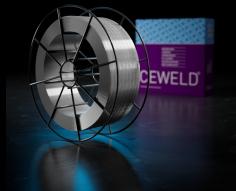




CEWELD SP 80/20 NiAl

TYPE	Composite spray wire for bond coatings								
APPLICATIONS	SP 80/20 NiAl is widely used as a bond coat for subsequent thermal spray layers and as a one step build up material for dimensional restoration of aircraft engines.								
PROPRIÉTÉS	SP 80/20 NiAl is a cored wire specifically designed for both, arc spraying and flame spraying. It is self bonding to most materials and requires minimal surface preparation. Bond strengths in excess of 9000 psi can be achieved on grit blasted surfaces. SP 80/20 NiAl exhibits good resistance to high temperature oxidation and abrasion, and excellent resistance to impact and bending. SP 80/20 NiAl can be machined and ground to a finish of 5 micro inches.								
CLASSIFICATION	EN ISO	14919: 6.6							
CONVIENT POUR	Build up material for dimensional restoration of aircraft engines.								
AGRÉMENTS									
POSITIONS DE SOUDAGE									
ANALYSE CHIMIQUE TYPIQUE DU MÉTAL D'APPORT (%)	Si	Mn	Fe	Al	Ni				
	0.4	0.2	0.1	20	Rem.				
PROPRIÉTÉS MÉCANIQUES	Heat Treatment	$R_{P0,2}$ (MPa)	R_m (MPa)	A5 (%)	Hardness				
	As Welded				75 HB				
ETUVAGE	Not required								
GAS ACC. EN ISO 14175	None								



CEWELD SP 80/20 NiAl

SP 80/20 NIAL 3,15MM

Packaging	KG/unit	EanCode
K-415	5	8720663410030