



CEWELD SPA 750

TYPE Seamless fluxcored medium alloyed metal spray wire for wear resistant layers with high hardness.

APPLICATIONS Agriculture, mining, cement industry, machine maintenance etc.

PROPRIÉTÉS Due to the high resistance to cracking and toughness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. Suited for wear parts subject to heavy abrasion. The interpass temperature should be maximum 250°C. The spray deposit is machinable by special carbide tools.

CLASSIFICATION

CONVIENT POUR Cones, presses, slides, shifts, pumps, sleeves, axes etc..

AGRÉMENTS

POSITIONS DE SOUDAGE

PROPRIÉTÉS MÉCANIQUES

ETUVAGE Not required

GAS ACC. EN ISO 14175