



CEWELD SPA 867

TYPE Seamless high-alloyed fluxcored wire on a C-B-carbide basis for extreme hard deposits on parts subject to severe mineral abrasion.

APPLICATIONS Suited for wear parts subject to extreme heavy abrasion.

PROPRIÉTÉS High wear resistance and similar structure as by C.-Cr. Carbide deposits. The deposit gives a extreme high hardness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. The spray deposit is only machinable by grinding.

CLASSIFICATION

CONVIENT POUR Cement industry, pumps, mixer blades, sleeves, mixers, shear blades and parts etc.

AGRÉMENTS

POSITIONS DE SOUDAGE

PROPRIÉTÉS MÉCANIQUES

ETUVAGE Not required

GAS ACC. EN ISO 14175