

CEWELD OA 59 H

TYPE	High-alloyed tubular wire on a C-Cr-Nb-B carbide basis for extreme hard deposits on parts subject to strong mineral abrasion, weldable without protective gas.		
APPLICATIONS	Rebuilding and hardfacing wornout parts that faces extreme abrasion with low impact properties.		
PROPRIÉTÉS	Extreme abrasion resistance against sand and minerals with fair impact properties and temperature resistance up to 450°C.		
CLASSIFICATION	EN ISO DIN	14700: T Fe15 8555: MF 10-GF-65-G	
CONVIENT POUR	64-66 HRC hardfacing alloy for Sand and earth moving equipment such as buckets and teeth, dredge buckets, coke hammers, crushing equipment, wear plates, rockwool rolls and brick industry		

AGRÉMENTS

POSITIONS DE SOUDAGE



ANALYSE CHIMIQUE TYPIQUE DU MÉTAL DE SOUDURE (%)

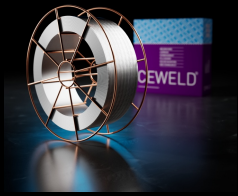
C	Si	Mn	Cr	Nb	Fe	B
5.3	1.3	0.4	22	7	Rem.	1

PROPRIÉTÉS MÉCANIQUES

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				63 HRC

ETUVAGE 140°C / 24 hr

GAS ACC. EN ISO 14175



CEWELD OA 59 H

OA 59 H 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403568

OA 59 H 2,4MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403520