

CEWELD S-SnAg5

TYPE	6% silver containing cadmium free soft solder alloy
APPLICATIONS	- Copper pipe installation - Refrigeration and air-conditioning technology - Soft soldering of stainless steel - Also suitable for extreme cryogenic temperatures even up to -196 °C
PROPERTIES	Alloy: Sn94Ag6 / Solidus: 221°C / Liquidus: 279°C / Deposit color: Silver / Shear Strength (copper lap joint): 10,600 PSI

CLASSIFICATION

SUITABLE FOR	Copper, stainless steel
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APPROVALS

WELDING POSITIONS



MECHANICAL PROPERTIES

REDRYING	Not required
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GAS ACC. EN ISO 14175