



CEWELD ERTi-1 Tig

TYPE Solid Titanium welding wire Grade 1 (purest grade). ERTi-1

APPLICATIONS CEWELD ERTi-1 Tig is the lowest strength unalloyed (or Commercially Pure-CP) grade. Used in applications where ductility is paramount, such as explosive cladding, loose linings, expanded metal, and deep drawing applications. It is also used in electrolytic applications like coated anode substrates for production of chlorine and sodium chlorate. It is the purest grade and is **suitable for welding Titanium grade 1, 2, 3 and 4**. With the restriction that the mechanical properties are much less than Grade 2, 3 and 4.

PROPERTIES The weld deposit of CEWELD ERTi-1 Tig is ductile and offers excellent corrosion resistance in oxidizing environments. The purity and corrosion resistance makes the alloy a preferred choice in many applications to prevent or solve problems. The wire is cleaned in a very special way to obtain porosity free and a ductile weld deposits.

CLASSIFICATION

AWS	A 5.16: ERTi-1
EN ISO	24034: S Ti 0100 / Ti99,8
W.Nr.	3.7026
F-nr	51

SUITABLE FOR 3.7025, ~3.7035, ~3.7065
Titan Grade 1, ~Grad2, Grad3, ~ Grad4

APPROVALS

WELDING POSITIONS



TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)

C	H	N	O	Fe	Ti
0.02	0.004	0.01	0.05	0.05	Rem.

MECHANICAL PROPERTIES

Heat Treatment	R _{p0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded	250	320	24	HRc

REDRYING Not required

GAS ACC. EN ISO 14175 I1



CEWELD ERTi-1 Tig

ERTI-1 TIG 1,2 X 1000MM	Packaging	KG/unit	EanCode
	Tube	2,5	8720663406330
ERTI-1 TIG 1,6 X 1000MM	Packaging	KG/unit	EanCode
	Tube	2,5	8720663406347
ERTI-1 TIG 2,0 X 1000MM	Packaging	KG/unit	EanCode
	Tube	2,5	8720663406354
ERTI-1 TIG 2,4 X 1000MM	Packaging	KG/unit	EanCode
	Tube	2,5	8720663406361