






CEWELD FL 8111

TYPE	Fluoride basic agglomerated flux for stainless steel SAW welding.								
APPLICATIONS	Sub arc flux suitable for a wide range off applications in offshore and general steelwork, cladding valves, shafts, tanks, steel mill rollers etc.								
PROPERTIES	FL 8111 is a fluoride basic agglomerated flux for stainless steel SAW welding. Basicity: about 2,6 (according to Boniszewski) Current: DC or AC, in single or multi-wires. Grain size: 2-28								
CLASSIFICATION									
SUITABLE FOR	Submerged arc welding with stainless steel wires, AISI 410, 410NiMo, 308L, 316L, 2209 duplex, 347, 309L, 309LMo, 308H, super duplex, zeron 100, SAF 2507								
APPROVALS									
WELDING POSITIONS	<div>PA</div> <div>PB</div> <div>PC</div>								
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	<table><tr><th>CaO+MgO</th><th>SiO2</th><th>Al2O3</th><th>CaF2</th></tr><tr><td>35</td><td>20</td><td>25</td><td>15</td></tr></table>	CaO+MgO	SiO2	Al2O3	CaF2	35	20	25	15
CaO+MgO	SiO2	Al2O3	CaF2						
35	20	25	15						
MECHANICAL PROPERTIES									
REDRYING	Not required								
GAS ACC. EN ISO 14175									



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FL 8111 0,2 - 2,8MM

Packaging	KG/unit	EanCode
Bag	25	8720663404121