



CEWELD SPA 750

TYPE Seamless fluxcored medium alloyed metal spray wire for wear resistant layers with high hardness.

APPLICATIONS Agriculture, mining, cement industry, machine maintenance etc.

PROPERTIES Due to the high resistance to cracking and toughness, all spray metal requires no buffer layer except on materials considered critical. In this Situation Ceweld SP NiAl is recommended. Suited for wear parts subject to heavy abrasion. The interpass temperature should be maximum 250°C. The spray deposit is machinable by special carbide tools.

CLASSIFICATION

SUITABLE FOR Cones, presses, slides, shifts, pumps, sleeves, axes etc..

APPROVALS

WELDING POSITIONS

MECHANICAL PROPERTIES

REDRYING Not required

GAS ACC. EN ISO 14175