



CEWELD OA 59 H

TYPE	High-alloyed tubular wire on a C-Cr-Nb-B carbide basis for extreme hard deposits on parts subject to strong mineral abrasion, weldable without protective gas.									
APPLICATIONS	Rebuilding and hardfacing wornout parts that faces extreme abrasion with low impact properties.									
PROPERTIES	Extreme abrasion resistance against sand and minirals with fair impact properties and temperature resistance up to 450°C.									
CLASSIFICATION	EN ISO 14700: T Fe15 DIN 8555: MF 10-GF-65-G									
SUITABLE FOR	64-66 HRc hardfacing alloy for Sand and earth moving equipment such as buckets and teeth, dredge buckets, coke hammers, crushing equipment, wear plates, rockwool rolls and brick industry									
APPROVALS										
WELDING POSITIONS	 PA  PB									
TYPICAL CHEMICAL ANALYSIS OF WELD METAL (%)	C	Si	Mn	Cr	Nb	Fe	B			
	5.3	1.3	0.4	22	7	Rem.	1			
MECHANICAL PROPERTIES	Heat Treatment	$R_{P0,2}$ (MPa)	R_m (MPa)	A5 (%)	Hardness					
	As Welded				63 HRc					
REDRYING	140°C / 24 hr									
GAS ACC. EN ISO 14175										



CEWELD OA 59 H

OA 59 H 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403568

OA 59 H 2,4MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403520