



# CEWELD MA SS 2367

TYPE	Solid welding wire for hardfacing and rebuilding hotworking tools.				
APPLICATIONS	Rebuilding and hardfacing parts that are subject to abrasion combined with higher temperatures up to 550°C				
PROPERTIES	Abrasion combined with higher temperatures.				
CLASSIFICATION	EN ISO 14700: S Fe 13 W.Nr. 1.2367				
SUITABLE FOR	Hotworking tools, high speed tool steels, HSS, aluminium press molts, dies, stamping tools, cutting tools, shear blades, cutters, knives, scissors.				
APPROVALS					
WELDING POSITIONS					
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	C 0.2	Mn 0.6	Cr 6.2	Mo 3.2	Fe Rem.
MECHANICAL PROPERTIES	Heat Treatment As Welded	$R_{P0,2}$ (MPa)	Rm (MPa)	A5 (%)	Hardness 45 HRc
REDRYING	Not required				
GAS ACC. EN ISO 14175	M11				



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MA SS 2367 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663401823