



CEWELD Alloy W Tig

TYPE	Tig filler rods especially for welding of dissimilar alloys (UNS nr. N10004)			
ANWENDUNGEN	Gas turbines also older gas turbine engines			
EIGENSCHAFTEN	Excelente welding characteristics for dissimilar alloys			
KLASSIFIKATION	AWS F-nr	A 5.14: ERNiMo-3 44		
GEEIGNET FÜR	Nickel-, Cobalt- and Iron alloys and also for dissimilar welding of mentiond alloys HAYNES® 25 alloy			
ZULASSUNGEN				
SCHWEISSPOSITIONEN	      			
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	Cr 5	Ni 63	Mo 24	
MECHANISCHE GÜTEWERTE	Heat Treatment As Welded	R _{P0,2} (MPa)	R _m (MPa) 690	A5 (%)
RÜCKTROCKNUNG	Not required			
GAS ACC. EN ISO 14175	I1			



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ALLOY W TIG 1,14 X 914MM	Packaging	KG/unit	EanCode
	Tube	4,54	8720663420343
ALLOY W TIG 1,6 X 914MM	Packaging	KG/unit	EanCode
	Tube	2,27	8720682050101
ALLOY W TIG 2,4 X 914MM	Packaging	KG/unit	EanCode
	Tube	2,27	8720682050095