



CEWELD SACW 350

TYPE	Fluxcored SAW wire for cladding and rebuilding wornout parts.						
ANWENDUNGEN	325-375 HB, Hardfacing and rebuilding alloy for wornout wheels, rails, tracks, tires, conveyors, crossings, buffer layers prior to Hardfacing. Excellent wear and abrasion resistance against heavy impact and shock, good machinable with carbide tools						
EIGENSCHAFTEN	To be used with neutral flux and basicity above 1.5. Suitable fluxes are FL 851 and FL 155						
KLASSIFIKATION	EN ISO	14700: T Fe2					
GEEIGNET FÜR	Rails repair, crossings, concrete bars, crane, railway and tram tracks, conveyors and transport surfaces, tires, bucket and loader teeth, crusher jaws, buffer layers etc.						
ZULASSUNGEN							
SCHWEISSPOSITIONEN							
TYPISCHE CHEMISCHE ANALYSE DES SCHWEISSMETALLS (%)	C	Si	Mn	Cr			
	0.12	0.8	1.8	1			
MECHANISCHE GÜTEWERTE	Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)			
	As Welded			350 HB			
RÜCKTROCKNUNG	Not required						
GAS ACC. EN ISO 14175							