



CEWELD E DUR 55

TYPE	High efficiency hardfacing elektrode
ANWENDUNGEN	Pomp bodies, Mixer blades, Agitator arms, Concrete pumps.
EIGENSCHAFTEN	CEWELD E DUR 55 is a heavy coated high efficiency Hardfacing electrode with 160 % recovery. Suitable for applications subject to strong abrasive wear by minerals
KLASSIFIKATION	AWS A 5.13: E FeCr-A1 EN ISO 14700: E Fe7 DIN 8555: E 3-UM-50-CKRTZ F-nr 71
GEEIGNET FÜR	54-62 HRc, Hardfacing loaders, buckets, pumps, cement crushing equipment, screws, mixers blades etc., excellent abrasion resistance and high wear resistance.

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPISCHE CHEMISCHE ANALYSE DES SCHWEISSMETALLS (%)

C	Mn	Cr	Si
4.5	1	25	1

MECHANISCHE GÜTEWERTE

Heat Treatment	R _{P0.2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded				56 HRc

RÜCKTROCKNUNG

300°C / 2 hr

GAS ACC. EN ISO 14175