



CEWELD L-Ag2P

TYPE

Copper phosphorus silver brazing alloy.

ANWENDUNGEN

Particularly recommended for sanitary, refrigerating and large tubing installations. Do not use in a sulphurous environment. For working temperatures up to 200 °C

EIGENSCHAFTEN

Phosphorus silver brazing alloy. Self pickling on copper with good fluidity. Strong joints with good gab bridging properties.

Flux/Paste: CEWELD Super-Flux

KLASSIFIKATION

EN ISO

17672: CuP 279

GEEIGNET FÜR

Phosphorus Silver Brazing Alloy. Self pickling on copper. Copper to Copper (without flux). Brass, Copper and Copper-Tin Alloys (with flux).

ZULASSUNGEN

SCHWEISSPOSITIONEN









TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)

Cu	Ag	P
Rem.	2	6.2

MECHANISCHE GÜTEWERTE

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness
As Welded		250		HRc

RÜCKTROCKNUNG

Not required

MELTING RANGE

645 - 825°C

GAS ACC. EN ISO 14175