



# CEWELD SA P-24

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| TYPE                  | Vacume melted, medium alloyed, Creep resistant alloy for sub arc welding.                                                                                                                                                                                                                                                                                               |
| ANWENDUNGEN           | High temperature and creep resistant boilers, pipe work etc..                                                                                                                                                                                                                                                                                                           |
| EIGENSCHAFTEN         | Remarkable creep resistant micro alloy controlled alloy developped to offer high strenght and creep resistant properties at elevated temperatures. Combined with flux FL 155 excelent slag release will be obtained in single and multirun application, the neutral action of the flux offers reliable chemical annalisys to ensure the best possible creep properties. |
| KLASSIFIKATION        |                                                                                                                                                                                                                                                                                                                                                                         |
| GEEIGNET FÜR          | Creep resistant steels , 7CrMoVTiB, P24/T24, ASTM A213, pipe steel, P24/T24, ASTM A213                                                                                                                                                                                                                                                                                  |
| ZULASSUNGEN           |                                                                                                                                                                                                                                                                                                                                                                         |
| SCHWEISSPOSITIONEN    |                                                                                                                      |
| MECHANISCHE GÜTEWERTE |                                                                                                                                                                                                                                                                                                                                                                         |
| RÜCKTROCKNUNG         | Not required                                                                                                                                                                                                                                                                                                                                                            |
| GAS ACC. EN ISO 14175 |                                                                                                                                                                                                                                                                                                                                                                         |