



CEWELD OA 56 Nb

TYPE	High-alloyed tubular wire on a C-Cr-Nb-W-V carbide basis against shock and abrasion.		
ANWENDUNGEN	Rebuilding and hardfacing wornout parts that faces heavy shock and abrasion at the same time.		
EIGENSCHAFTEN	Very good wear resistance against abrasion combined with impact. The deposit gives already a very good hardness in the first layer thank to the Nb carbides. The choice for the buffer layer is depending on the base metal and not always necessary. If applied correctly the hardfacing layer wil not show any cracks.		
KLASSIFIKATION	EN ISO DIN	14700: T Fe8 8555: MF 6-55-GP	
GEEIGNET FÜR	55-60 HRc hardfacing alloy against shocks and mineral wear, Cement rollers and crushers, Drilling shafts, Mineral and brick crushing industry, Screw conveyers, waste recycling etc.		

ZULASSUNGEN

SCHWEISSPOSITIONEN



TYPISCHE CHEMISCHE ANALYSE DES SCHWEISSMETALLS (%)

C	Si	Mn	Cr	Mo	Nb	V	Fe
1.4	1.5	1.5	7	1.3	8	0.5	Rem.

MECHANISCHE GÜTEWERTE

Heat Treatment	R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness
As Welded				55 HRc

RÜCKTROCKNUNG

140°C / 24 hr

GAS ACC. EN ISO 14175



CEWELD OA 56 Nb

OA 56 NB 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403476

OA 56 NB 1,6MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403469

OA 56 NB 2,8MM

Packaging	KG/unit	EanCode
BS-300	15	8720663403483